

SAFETY DATA SHEET

QBB-1260

SDS No. C0488 Effective Date: 08/13/2015

1. IDENTIFICATION

(a) Product identifier used on the label

QBB-1260 Fiber Blanket

(b) Other means of identification

ALKALINE EARTH SILICATE WOOL (AES), Synthetic vitreous fiber (SVF), man-made vitreous fiber (MMVF), man-made mineral fiber (MMMF), alkaline-earth-silicate fiber, magnesium silicate fiber, high temperature insulation wool (HTIW)

(c) Recommended use of the chemical and restrictions on use

Application as thermal insulation, heat shields, heat containment, gaskets and expansion joints in industrial furnaces, ovens, kilns, boilers and other process equipment and in the aerospace, automotive and appliance industries, and as passive fire protection systems and firestops. (Please refer to specific technical data sheet for more information).

d) Name, address, and telephone number

Robco Inc. 7200 St. Patrick LaSAlle, QC H8N 2W7 Tel: 1-514-367-2252

2. HAZARDS IDENTIFICATION

(a) Classification of the chemical in accordance with paragraph (d) of §1910.1200

In 2003, the United Nations endorsed the adoption of a system for the classification and labeling of hazardous chemicals called the Globally Harmonized System of Classification and Labeling (GHS). In the North American adaptation, based on GHS version 3, AES wools are **not classified** following self-classification guidelines of the OSHA Hazard Communication Standard (HCS) 2012. The assessment of all available toxicological data on AES during the classification process resulted in a "no classification" conclusion.

(b) Signal word, hazard statement(s), symbol(s) and precautionary statement(s) in accordance with paragraph (f) of §1910.1200

Not applicable.

(c) Describe any hazards not otherwise classified that have been identified during the classification process

Mild mechanical irritation to skin, eyes and upper respiratory system may result from exposure. These effects are usually temporary.

Minimize exposure to airborne dust.

(d) Mixture rule not applicable

3. COMPOSITION / INFORMATION ON INGREDIENTS

(a) Chemical and (b) Common Name

Amorphous alkaline-earth-silicate (calcium-magnesium-silicate)

(c) CAS Number 436083-99-7

% BY WEIGHT

100

fiber (SiO 62-67 %, CaO 28-33 %, MgO 1-6 %, trace elements 0-1%)*

(See Section 8 "Exposure Controls / Personal Protection" for exposure guidelines)

4. FIRST AID MEASURES

(a) Description of necessary measures, subdivided according to the different routes of exposure, i.e., inhalation, skin and eye contact, and ingestion

Handling of this material may generate mild mechanical temporary skin irritation. If this occurs, rinse affected areas with water and wash gently. Do not rub or scratch exposed skin.

EYES

In case of eye contact flush abundantly with water; have eye bath available. Do not rub eyes.

NOSE AND THROAT

If these become irritated move to a dust free area, drink water and blow nose. If symptoms persist, seek medical advice.

(b) Most important symptoms/effects, acute and delayed

Mild mechanical irritation to skin, eyes and upper respiratory system may result from exposure. These effects are usually temporary.

(c) Indication of immediate medical attention and special treatment needed, if necessary

NOTES TO PHYSICIANS

Skin and respiratory effects are the result of temporary, mild mechanical irritation; fiber exposure does not result in allergic manifestations.

5. FIRE FIGHTING MEASURES

- (a) Suitable (and unsuitable) extinguishing media and
- (b) Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products):

Non-combustible products, class of reaction to fire is zero.

Packaging and surrounding materials may be combustible. Use extinguishing agent suitable for surrounding combustible materials.

(c) Special protective equipment and precautions for fire-fighters

NFPA Codes: Flammability: 0 Reactivity: 0 Health: 1 Special: 0

6. ACCIDENTAL RELEASE MEASURES

(a) Personal precautions, protective equipment, and emergency procedures

Minimize airborne dust. Compressed air or dry sweeping should not be used for cleaning. See Section 8 "Exposure Controls / Personal Protection" for exposure guidelines.

(b) Methods and materials for containment and cleaning up

Frequently clean the work area with HEPA filtered vacuum or wet sweeping to minimize the accumulation of debris. Do not use compressed air for clean-up.

7. HANDLING AND STORAGE

(a) Precautions for safe handling

Handle fiber carefully to minimize airborne dust. Limit use of power tools unless in conjunction with local exhaust ventilation. Use hand tools whenever possible.

(b) Conditions for safe storage, including any incompatibilities

Store in a manner to minimize airborne dust.

EMPTY CONTAINERS

Product packaging may contain residue. Do not reuse.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

(a) OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV), and any other exposure limit used or recommended by the chemical manufacturer, importer, or employer preparing the safety data sheet, where available

Components	OSHA	ACGIH	MANUFACTURER	
Amorphous	Particulates Not Otherwise	Particulates Not Otherwise	See below*	
alkaline-earth-silicate	Regulated (PNOR) : Total	Classified (PNOC): Inhalable		
(calcium-magnesium-silicate)	Dust 15 mg/m ³ . Respirableparticulate 10 mg/m ³ .			
fiber	Fraction 5 mg/m ³	Respirable particulate 3		
		mg/m³		

^{*}There is no specific regulatory standard for AES in the U.S. OSHA's "Particulate Not Otherwise Regulated (PNOR)" standard [29 CFR 1910.1000, Subpart Z, Air Contaminants] applies generally; Total Dust 15 mg/m³; Respirable Fraction 5 mg/m³.

^{**} As with most industrial materials, it is prudent to minimize unnecessary exposure to respirable dusts. Note that Industrial hygiene standards and occupational exposure limits differ between countries and local jurisdictions.

Check with your employer to identify any "respirable dust", "total dust" or "fiber" exposure standards to follow in your area. If no regulatory dust or fiber control standard apply, a qualified industrial hygiene professional can assist with a specific evaluation of workplace conditions and the identification of appropriate respiratory protection practices. In the absence of other guidance, the supplier has found that it is generally feasible to control occupational fiber exposure to 1 f/cc or less.

(b) Appropriate engineering controls

Use engineering controls such as local exhaust ventilation, point of generation dust collection, down draft work stations, emission controlling tool designs, and materials handling equipment designed to minimize airborne fiber emissions.

(c) Individual protection measures, such as personal protective equipment

Skin Protection

Wear gloves, head coverings and full body clothing as necessary to prevent skin irritation. Washable or disposable clothing may be used. If possible, do not take unwashed clothing home. If soiled work clothing must be taken home, employers should ensure employees are thoroughly trained on the best practices to minimize non-work dust exposure (e.g., vacuum clothes before leaving the work area, wash work clothing separately, rinse washer before washing other household clothes, etc.).

Eye Protection

As necessary, wear goggles or safety glasses with side shields.

Respiratory Protection

When engineering and/or administrative controls are insufficient to maintain workplace concentrations below the applicable level, the use of appropriate respiratory protection, pursuant to the requirements of OSHA Standards 29 CFR 1910.134 and 29 CFR 1926.103, is recommended. A NIOSH certified respirator with a filter efficiency of at least 95% should be used. The 95% filter efficiency recommendation is based on NIOSH respirator selection logic sequence for exposure to particulates. Selection of filter efficiency (i.e. 95%, 99% or 99.97%) depends on how much filter leakage can be accepted and the concentration of airborne contaminants. Other factors to consider are the NIOSH filter series N, R or P. (N) Not resistant to oil, (R) Resistant to oil and (P) oil Proof. These recommendations are not designed to limit informed choices, provided that respiratory protection decisions comply with 29 CFR 1910.134.

The evaluation of workplace hazards and the identification of appropriate respiratory protection is best performed, on a case by case basis, by a qualified Industrial Hygienist.

9. PHYSICAL AND CHEMICAL PROPERTIES

(a) Appearance	White, fibrous wool	(j) Upper/lower flammability or explosive limits	Not applicable
(b) Odor	Odorless	(k) Vapor pressure	Not applicable
(c) Odor threshold	Not applicable	(I) Vapor density	Not applicable
(d) pH	Not applicable	(m) Relative density	2.60
(e) Melting point	1260° C (2300° F)	(n) Solubility	Insoluble
(f) Initial boiling point and boiling range	Not applicable	(o) Partition coefficient: n-octanol/water	Not applicable
(g) Flash point	Not applicable	(p) Auto-ignition temperature	Not applicable
(h) Evaporation rate	Not applicable	(q) Decomposition temperature	Not applicable
(i) Flammability	Not applicable	(r) Viscosity	Not applicable

10. STABILITY AND REACTIVITY

(a) **Reactivity** AES is non-reactive.

(b) **Chemical stability** As supplied AES is stable and inert.

(c) Possibility of hazardous reactions None

(d) Conditions to avoid Please refer to handling and storage advice in Section 7

(e) Incompatible materials None

(f) Hazardous decomposition products

11. TOXICOLOGICAL INFORMATION

(a) through (d)

Toxicological Data/Epidemiology Data

EPIDEMIOLOGY

This product has not been the subject of epidemiological study. Epidemiological studies related to other fiber chemistries of similar solubility have not identified a statistically significant incidence of exposure-related respiratory disease.

TOXICOLOGY

A review of available scientific literature suggests an inverse relationship between dissolution rate and potential health effects; i.e. the higher the dissolution rate of a fiber the lower its potential to produce health effects. The dissolution rate of AES fiber has been determined through standardized *in vitro* testing. The dissolution rate of AES fibers is higher than that of other fiber types that have been tested in chronic animal studies and did not produce respiratory disease.

This product possesses a fiber chemistry within the regulatory (European Commission Directive 97/69/EC) definition as a "man-made vitreous (silicate) fiber with random orientation with alkaline oxide and alkaline earth oxide (Na2O + K2O + CaO + MgO + BaO) content greater than 18% by weight". QBB-1260 fibers have been tested pursuant to EU protocol ECB/TM/27, rev. 7, Nota Q, Directive 97/69/EC.

Based on testing results, QBB-1260 based products are not regarded as potential carcinogens and they ARE EXEMPT from European classification as such. By virtue of these test results, these products ARE EXEMPT from European regulatory guidelines that require hazard warning labels with specific risk phrases citing respiratory disease potential. QBB-1260 fibers have been tested in an independent laboratory, by intratracheal (IT test) instillation, under a protocol that was consistent with the requirements of EU protocol ECB/TM/27, rev. 7 and the German Hazardous Substances Ordinance (Annex II No. 5, 2013). The half-life clearance of QBB-1260 fibers was less than 40 days; well below the applicable regulatory thresholds. Based on the IT test results, QBB-1260 products ARE EXEMPT from the requirements of the German Ordinance.

Irritant Properties

The definition of "skin irritation" contained in the hazard communication standard, 29 CFR 1900.1200, Appendix A.2.1.1, is "the production of reversible damage to the skin following the application of a test substance for up to 4 hours." When tested using approved methods (for example EU Directive 67/548/EC, Annex V, Method B4), fibers contained in this material give negative results. The fiber contained in this product is an inert material which doesn't interact chemically with exposed skin. However, there is a possibility that exposure to this product may cause temporary mechanical irritation to the eyes, skin or respiratory tract (nose, throat, lungs). This temporary irritation can be mitigated with proper handling practices designed to limit exposure and the use of protective clothing (glasses, gloves, clothing).

(e) International Agency for Research on Cancer and National Toxicology Program

This product has not been specifically evaluated by any regulatory authority or other classification entity, such as

the International Agency for Research on Cancer (IARC) or the National Toxicology Program (NTP).

12. ECOLOGICAL INFORMATION

(a) Ecotoxicity (aquatic and terrestrial, where

vailable)

(b) Persistence and degradability

No known aquatic toxicity.

These products are insoluble materials that remain stable over time and are chemically identical to inorganic compounds found in the soil and sediment; they remain

inert in the natural environment. No bioaccumulative potential.

(c) Bioaccumulative potential

(d) Mobility in soil

(e) Other adverse effects (such as hazardous to the

ozone layer)

No mobility in soil.

No adverse effects of this material on the environment are

anticipated.

13. DISPOSAL CONSIDERATIONS

WASTE MANAGEMENT

To prevent waste materials from becoming airborne during waste storage, transportation and disposal, a covered container or plastic bagging is recommended.

DISPOSAL

QBB-1260 fiber , as manufactured, is not classified as a hazardous waste according to Federal regulations (40 CFR 261). Any processing, use, alteration or chemical additions to the product, as purchased, may alter the disposal requirements. Under Federal regulations, it is the waste generator's responsibility to properly characterize a waste material, to determine if it is a "hazardous" waste. Check local, regional, state or provincial regulations to identify all applicable disposal requirements.

EUROPEAN UNION

Waste from this product is not classified as "hazardous" or "special" under European Union regulations. Disposal is permitted at landfills licensed for industrial waste.

14. TRANSPORT INFORMATION

(a) UN number

(b) UN proper shipping name (c) Transport hazard class(es)

(d) Packing group, if applicable

(e) Environmental hazards (e.g., Marine pollutant (Yes/No))

(f) Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)

(g) Special precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance either within or outside their premises

Not Applicable

Not Applicable Not Applicable

Not Applicable

Not a marine pollutant

Not Applicable

Not Applicable

Canadian TDG Hazard Class & PIN: Not regulated

Not classified as dangerous goods under ADR (road), RID (train) or IMDG (ship).

15. REGULATORY INFORMATION

UNITED STATES REGULATIONS

EPA: Superfund Amendments and Reauthorization Act (SARA) Title III - This product does not

contain any substances reportable under Sections 302, 304, 313, (40 CFR 372). **Toxic Substances Control Act (TSCA)** - All substances in this product are listed, as

required, on the TSCA inventory.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and the Clean Air Act (CAA) - QBB-1260 contains fibers with an average diameter greater

than one micron and thus is not considered a hazardous air pollutant.

OSHA: Comply with Hazard Communication Standards 29 CFR 1910.1200 and 29 CFR 1926.59

and the **Respiratory Protection Standards** 29 CFR 1910.134 and 29 CFR 1926.103.

States: QBB-1260 products are not known to be regulated . However, state and local OSHA and

EPA regulations may apply to these products. If in doubt, contact your local regulatory

agency.

INTERNATIONAL REGULATIONS

Canada: Canadian Workplace Hazardous Materials Information System (WHMIS):

No Canadian Workplace Hazardous Materials Information System (WHMIS) categories apply

to this product.

Canadian Environmental Protection Act (CEPA) - All substances in this product are listed,

as required, on the Domestic Substance List (DSL)

European Union: European Directive 97/69/EC - By virtue of testing results, QBB-1260 fiber has been

exempted from classification and labeling as a potential carcinogen.

16. OTHER INFORMATION

After-Service QBB-1260 Thermal Insulation: Removal

As produced, QBB-1260 fibers are vitreous (glassy) materials, which do not contain crystalline silica. Continued exposure to elevated temperatures may cause these fibers to devitrify (become crystalline). The first crystalline formations to occur are diopside and wollastonite, which begin to form at about 900° C (1652° F). Under recommended usage, it is unlikely that QBB-1260 fibers will be exposed to the temperatures and conditions required for the formation of crystalline phase silica. The occurrence and extent of crystalline phase silica formation is highly dependent on temperature, the duration of time that the fibers are exposed to high temperatures, fiber chemistry, and the presence of fluxing agents. The presence of crystalline phase silica can only be confirmed through laboratory analysis of the "hot face" fiber.

IARC's evaluation of crystalline silica states "Crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (Group 1)" and additionally notes "carcinogenicity in humans was not detected in all industrial circumstances studied" (IARC Monograph Vol. 68, 1997). NTP lists all polymorphs of crystalline silica amongst substances which may "reasonably be anticipated to be carcinogens".

During removal operations, the use of a full face respirator is recommended to reduce inhalation exposure along with eye & respiratory tract irritation. A specific evaluation of workplace hazards and the identification of

appropriate respiratory protection is best performed, on a case by case basis, by a qualified industrial hygiene professional.

DEFINITIONS

ACGIH: American Conference of Governmental Industrial Hygienists

ADR: Carriage of Dangerous Goods by Road (International Regulation)

CAA: Clean Air Act

CAS: Chemical Abstracts Service

CERCLA: Comprehensive Environmental Response, Compensation and Liability Act

DSL: Domestic Substances List EpA: Environmental Protection Agency

EU: European Union

f/cc: Fibers per cubic centimeter
HEPA: High Efficiency Particulate Air

HMIS: Hazardous Materials Identification System
IARC: International Agency for Research on Cancer
IATA: International Air Transport Association
IMDG: International Maritime Dangerous Goods Code

mg/m³: Milligrams per cubic meter of air mmpcf: Million particles per cubic meter NFPA: National Fire Protection Association

NIOSH:

OSHA:

Occupational Institute for Occupational Safety and Health
Occupational Safety and Health Administration
Occupational Safety and Health Administration
OSHA Respiratory Protection Standards
OSHA Hazard Communication Standards
PEL:

Permissible Exposure Limit (OSHA)

PIN: Product Identification Number

PNOC: Particulates Not Otherwise Classified
PNOR: Particulates Not Otherwise Regulated
PSP: Product Stewardship Program

RCRA: Resource Conservation and Recovery Act
REL: Recommended Exposure Limit (NIOSH)

RID: Carriage of Dangerous Goods by Rail (International Regulations)

SARA: Superfund Amendments and Reauthorization Act
SARA Title III: Emergency Planning and Community Right to Know Act

SARA Section 302: Extremely Hazardous Substances

SARA Section 304: Emergency Release

SARA Section 311: SDS/List of Chemicals and Hazardous Inventory

SARA Section 312: Emergency and Hazardous Inventory
SARA Section 313: Toxic Chemicals and Release Reporting

STEL: Short Term Exposure Limit`
SVF: Synthetic Vitreous Fiber

TDG: Transportation of Dangerous Goods
TLV: Threshold Limit Value (ACGIH)
TSCA: Toxic Substances Control Act
TWA: Time Weighted Average

WHMIS: Workplace Hazardous Materials Information System (Canada)

Revision Summary: Not applicable.

DISCLAIMER

The information presented herein is presented in good faith and believed to be accurate as of the effective date of this Safety Data Sheet. Employers may use this SDS to supplement other information gathered by them in their efforts to assure the health and safety of their employees and the proper use of the product. This summary of the relevant data reflects professional judgment; employers should note that information perceived to be less relevant has not been included in this SDS. Therefore, given the summary nature of this document, Shandong Robco Share Co., Ltd. does not extend any warranty (expressed or implied), assume any responsibility, or make any representation regarding the completeness of this information or its suitability for the purposes envisioned by the user.