

# GASKET TORQUE CHART

## RUBBER GASKETS

Bolt Torque Values for Rubber Gaskets for ASME B16.5 150# Flanges

Flange Size (in)	Min Requested Torque/Bolt (ft.lbs)	Torque/Bolt (ft.lbs) <70 durometer Shore A	Torque/Bolt (ft.lbs) >70 durometer Shore A
1	15	23	30
1.5	18	27	36
2	30	45	60
3	48	72	96
4	33	50	66
6	48	72	96
8	72	108	144
10	69	104	138
12	93	140	186
14	141	212	282
16	126	189	252
18	126	189	252
20	132	198	264
24	180	270	360